

Computing Environment 100

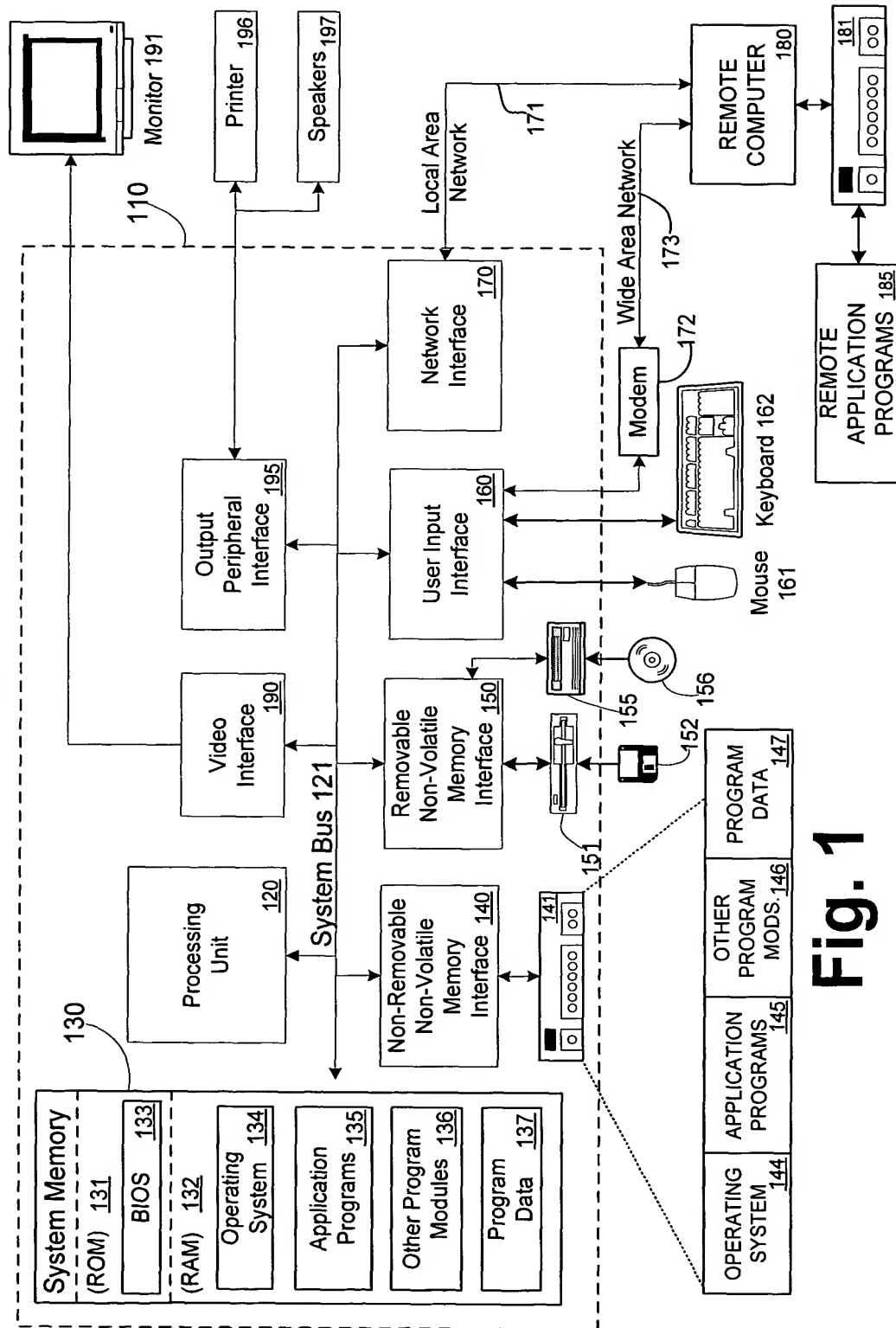


Fig. 1

Fig. 2

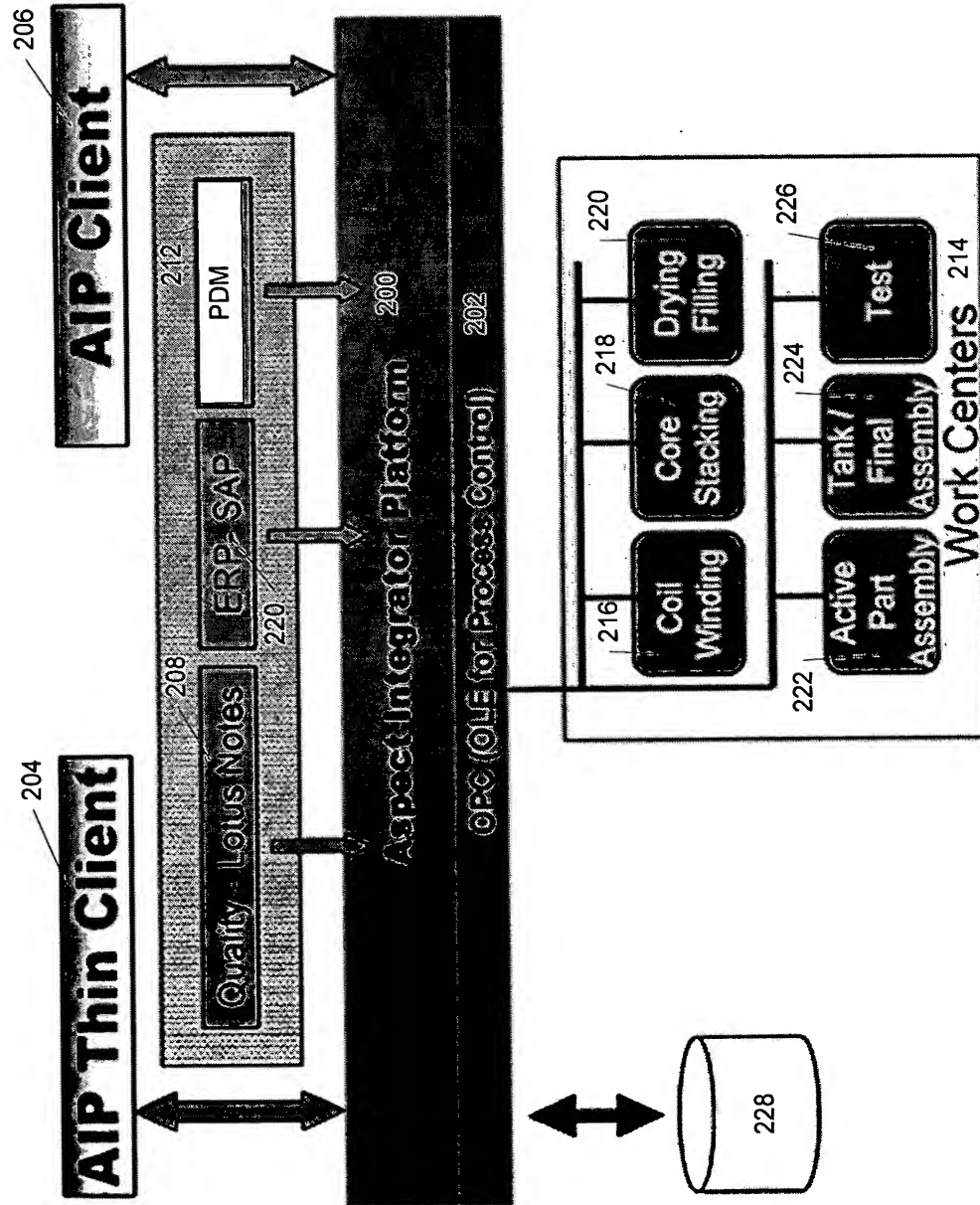
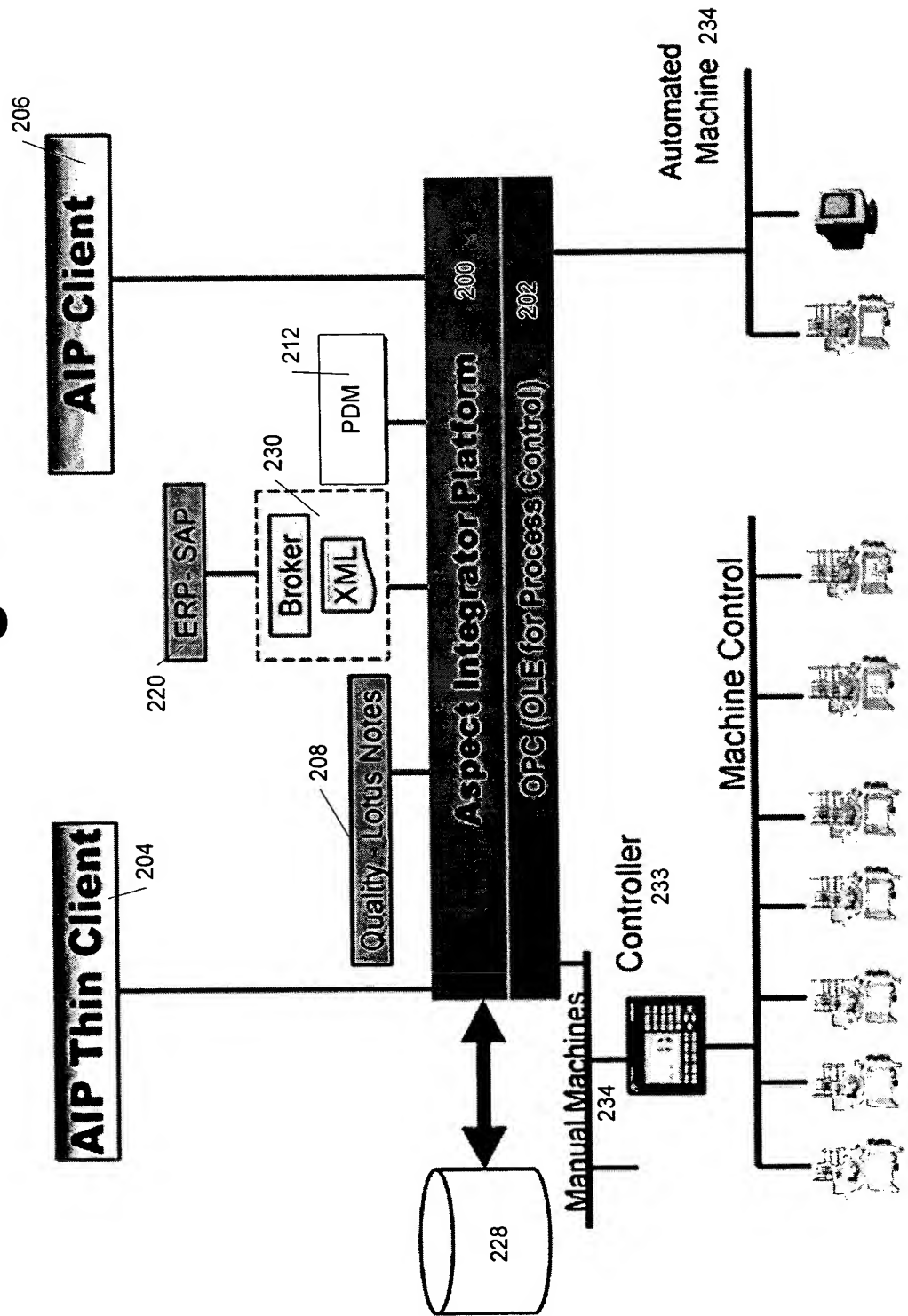


Fig. 3



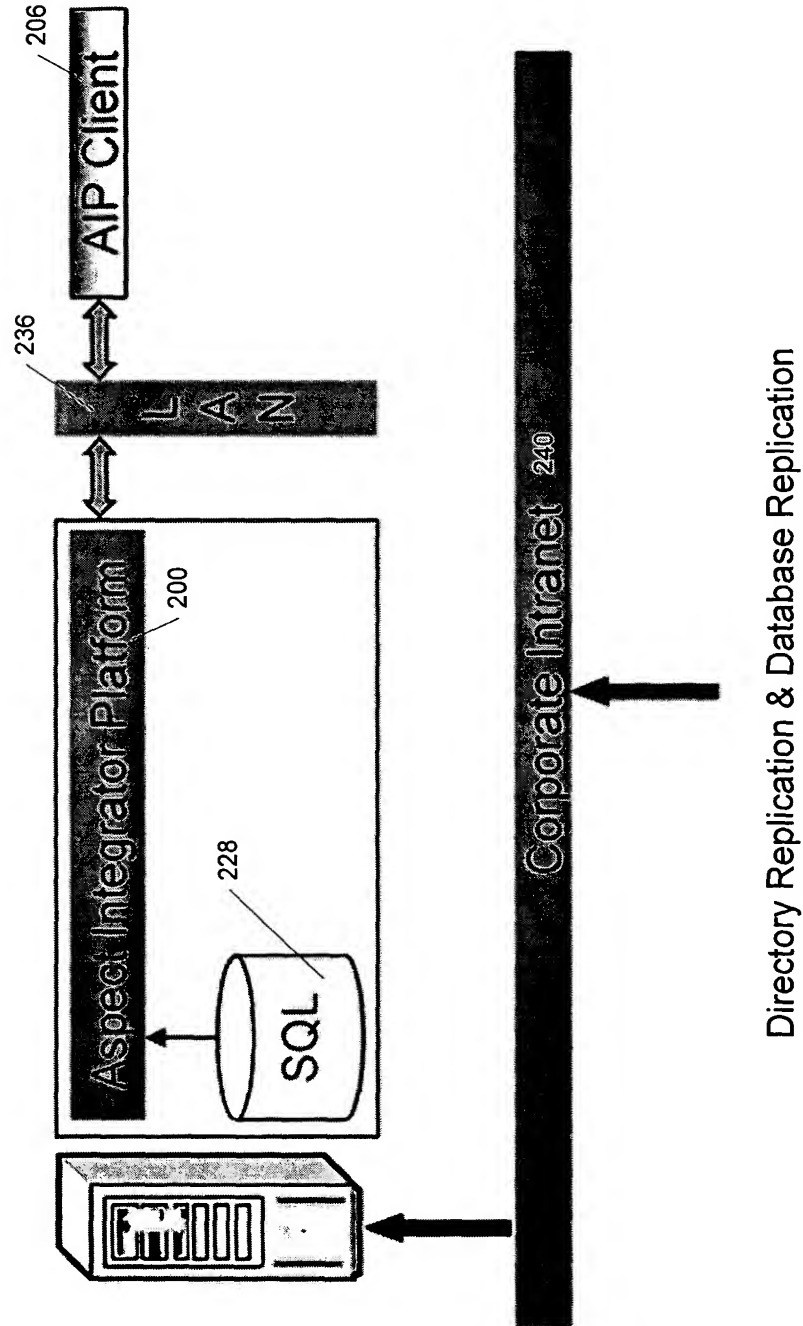


Fig. 4

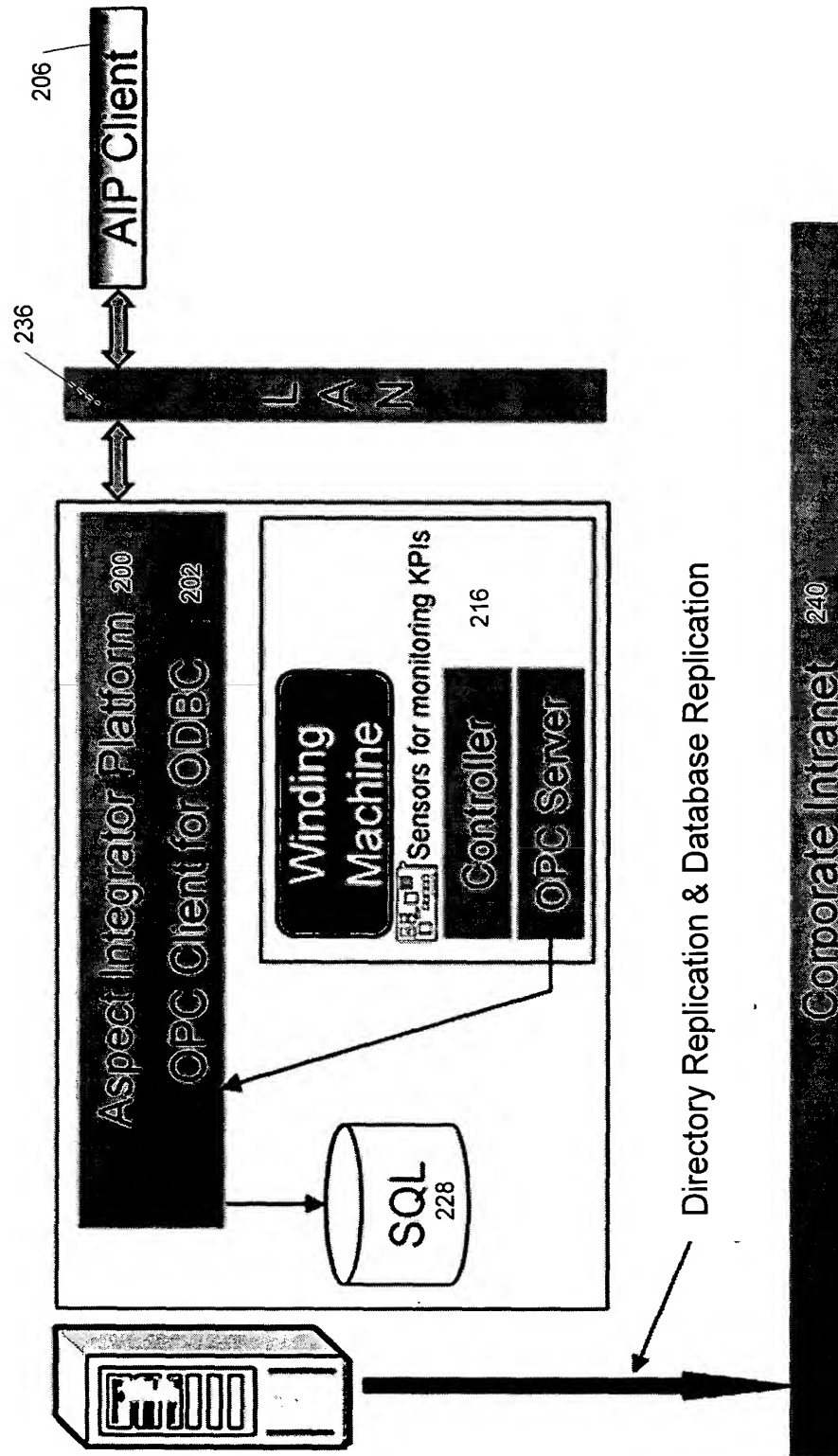


Fig. 5

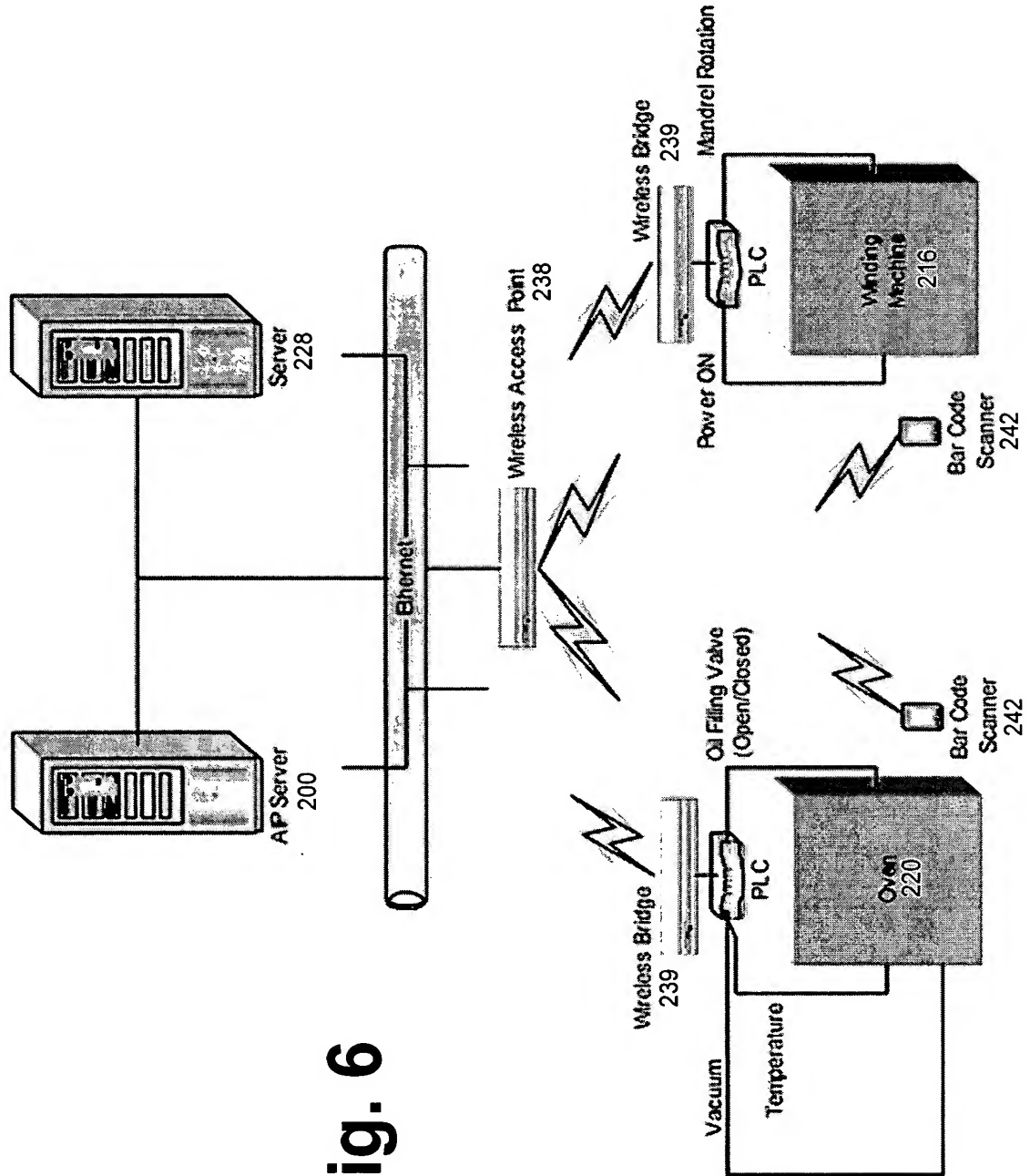
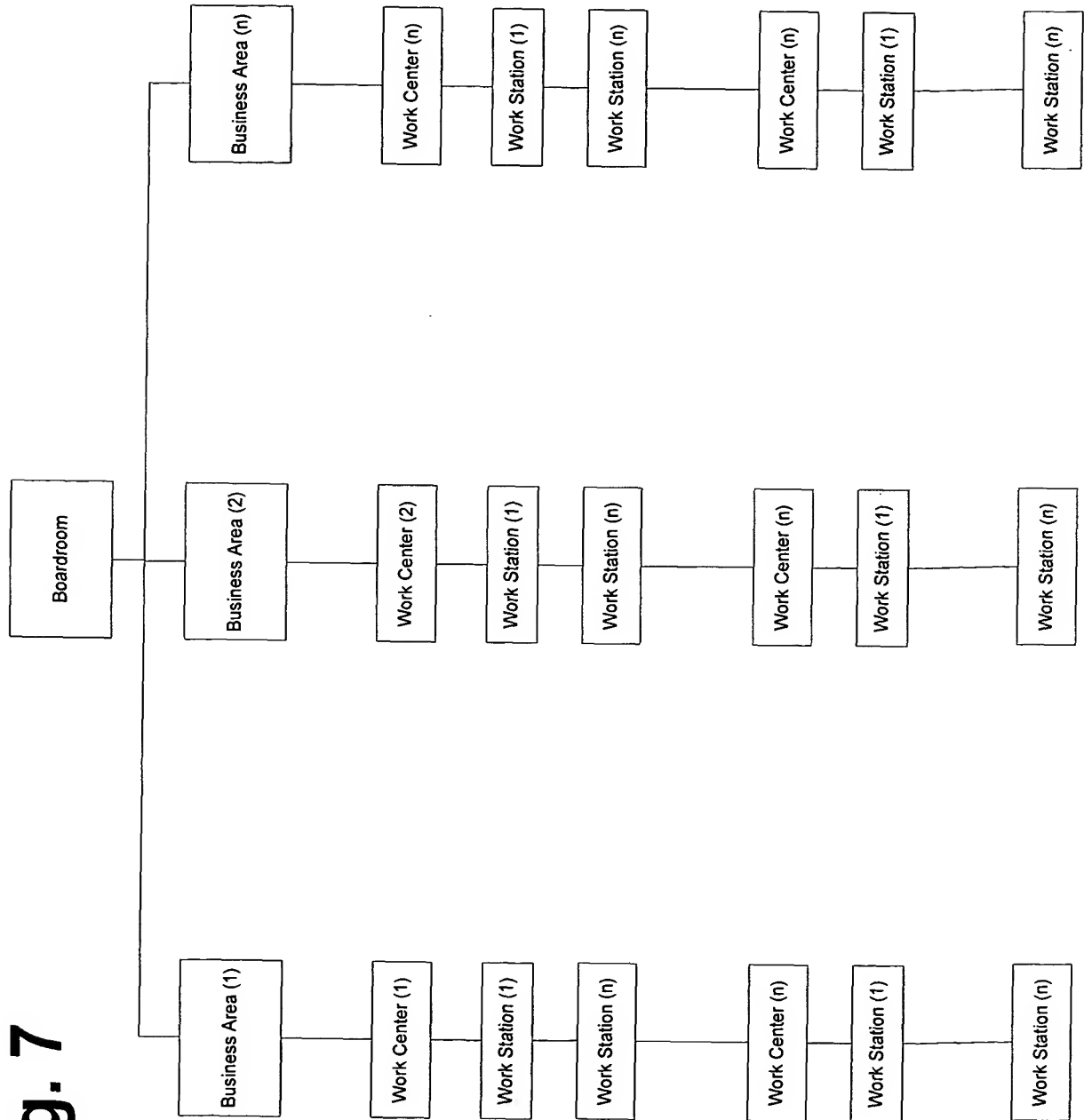


Fig. 6

Fig. 7



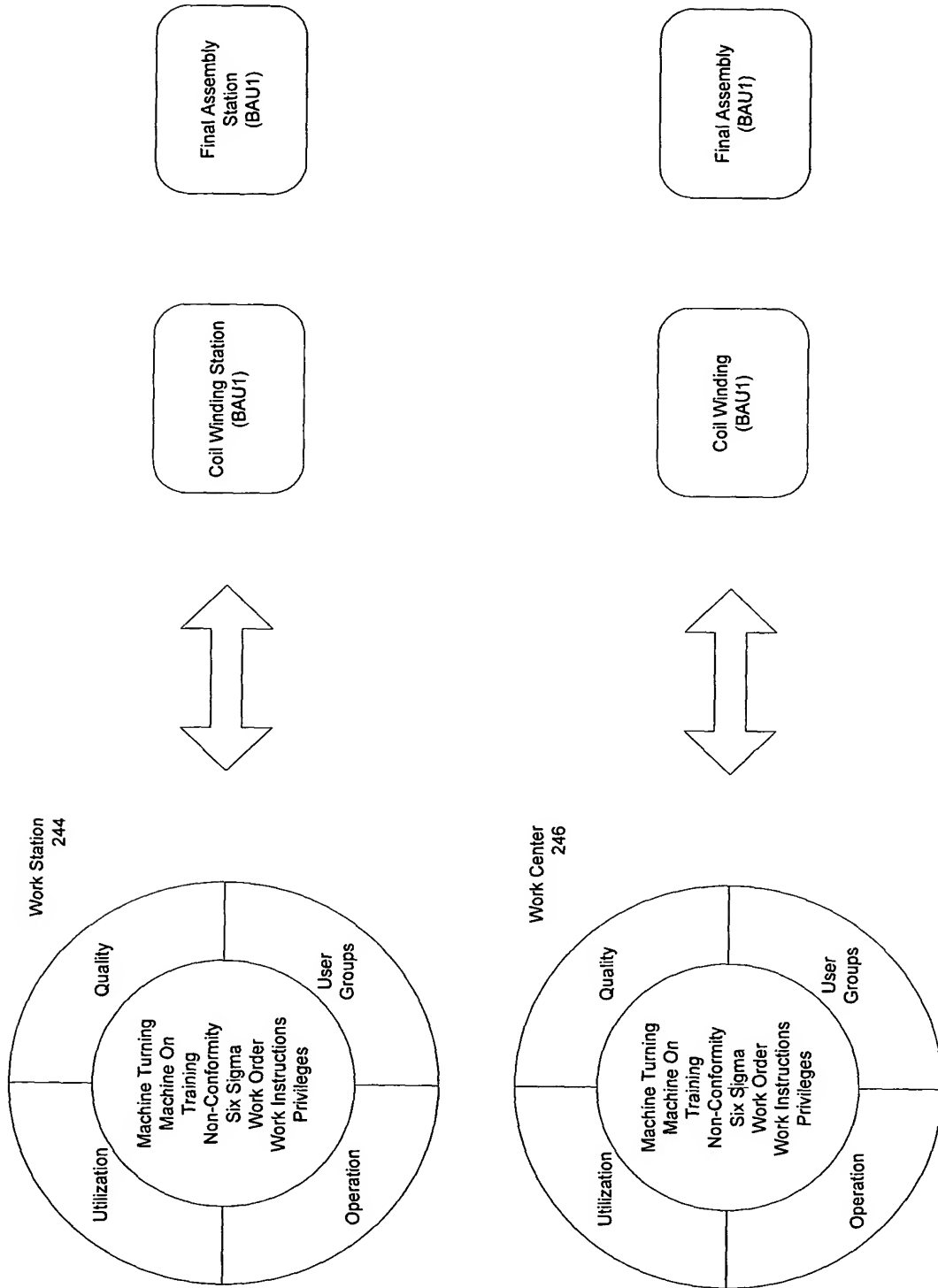


Fig. 8A

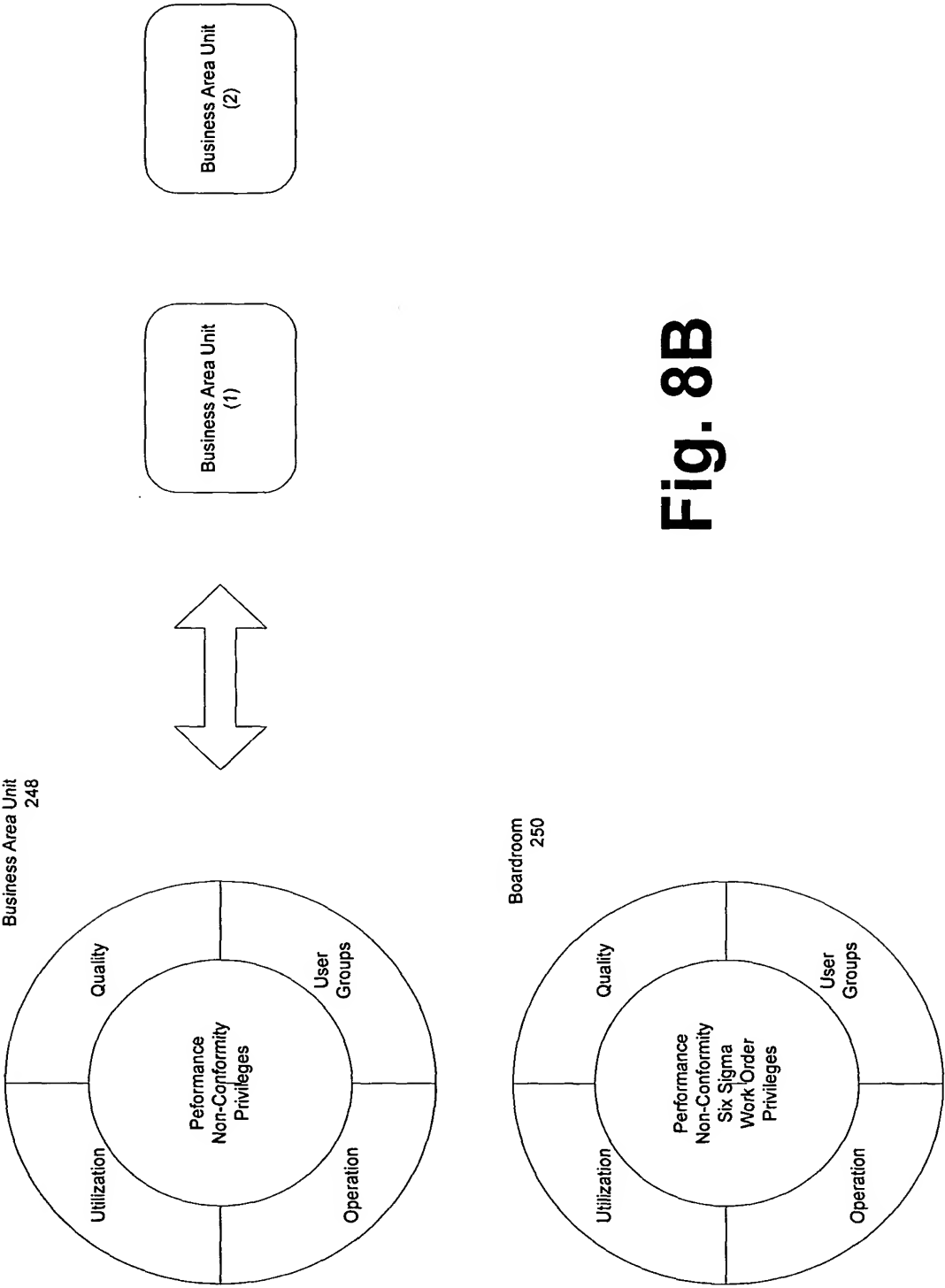
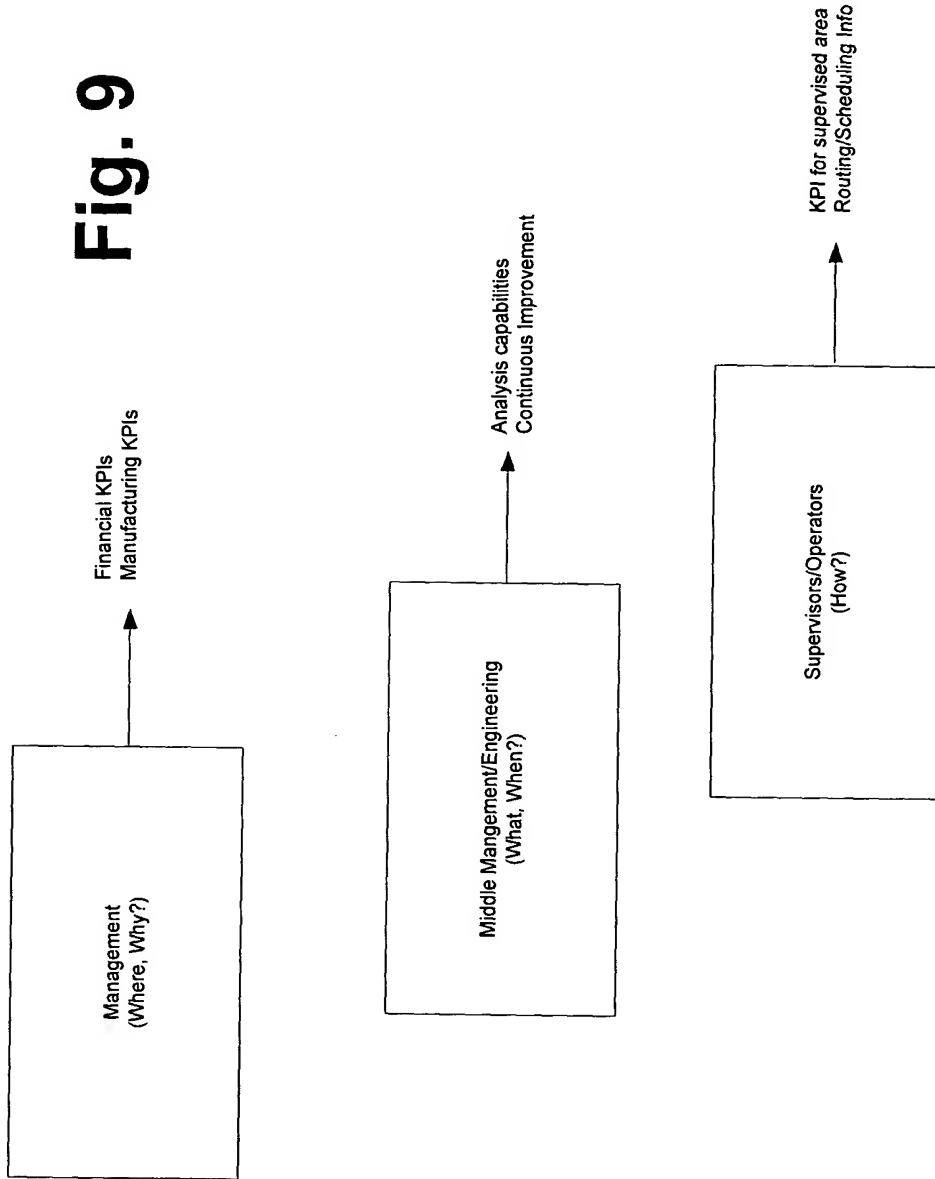


Fig. 9



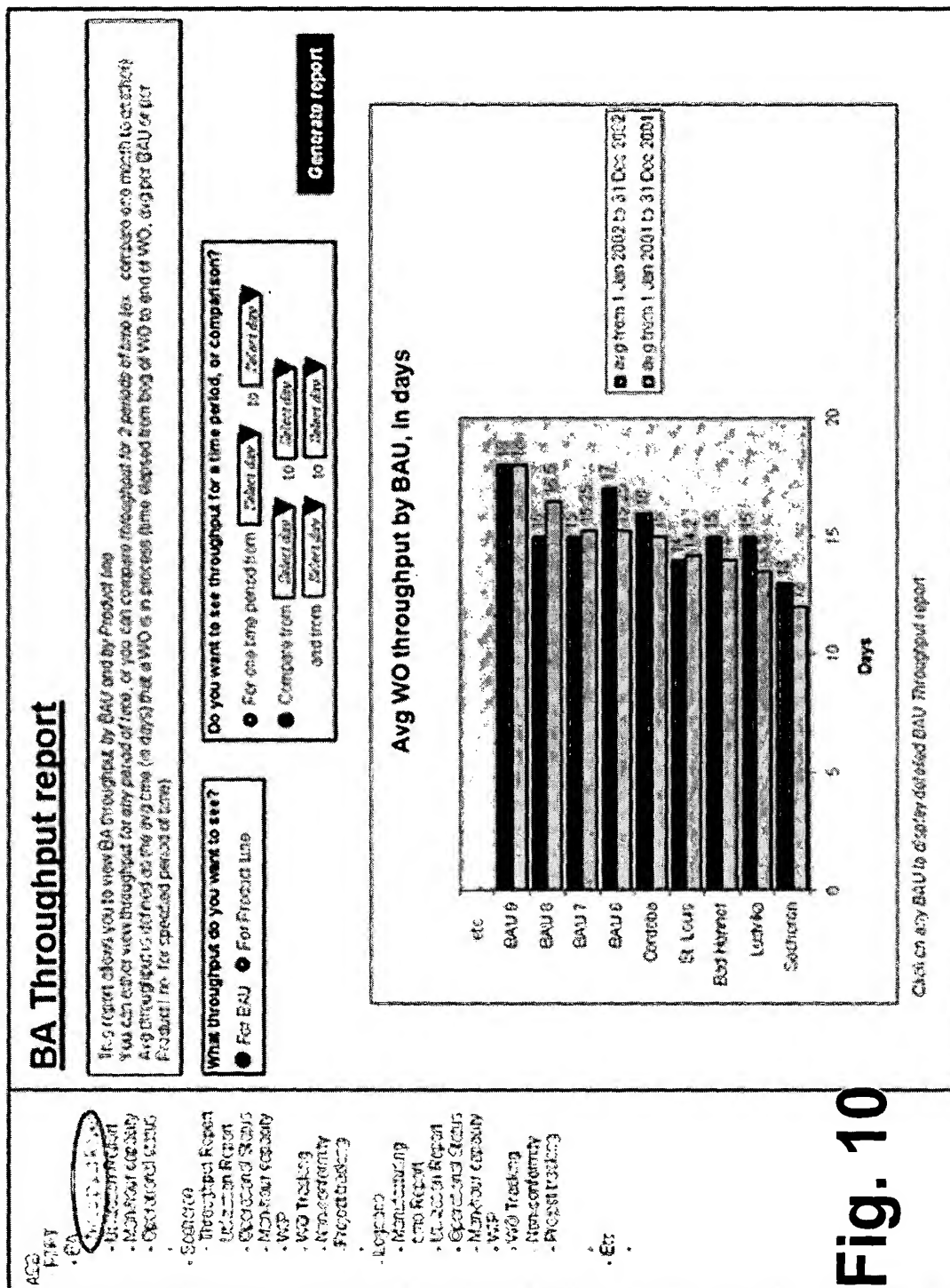


Fig. 10

BA Utilization (Coil Winding WC)

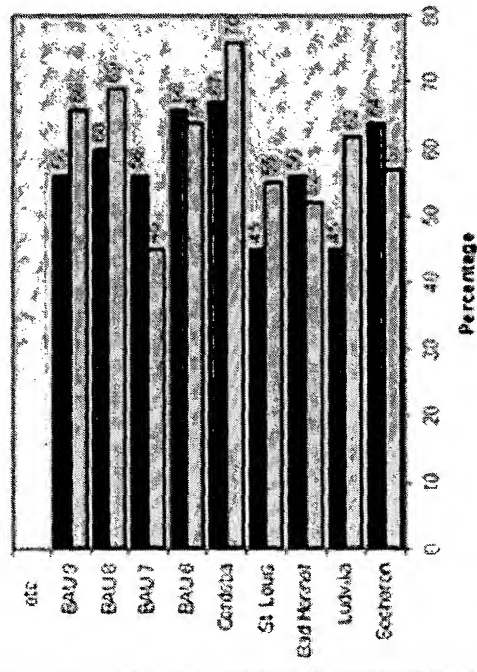
If a report allows you to view Avg % Utilization by BAU for the coil windings work center.
 You can enter view utilization for any period of time, or you can compare utilization for 2 periods of time (i.e. compare one month to another).
 Utilization is the percentage of usage time (actual elapsed time divided by difference of available time, avg per BAU, for specified period of time).

Do you want to see utilization for for a time period, or comparison?

- ☐ For one time period from to
- ☐ Comparison from to and from to

Generate report

Avg % Coil Winding utilization



Click on any BAU to display detailed BAU Utilization report

- AEC
- FIFT
- BA
- **Time Period Control**
- Utilization Report
- Overall Status
- Overall Capacity
- WIP
- WIP Tracking
- Non-conformity
- Project Loading
- Legend
- Monitoring
- Time Report
- Utilization Report
- Overall Status
- Overall Capacity
- WIP
- WIP Tracking
- Non-conformity
- Project Loading
- Etc

Fig. 11

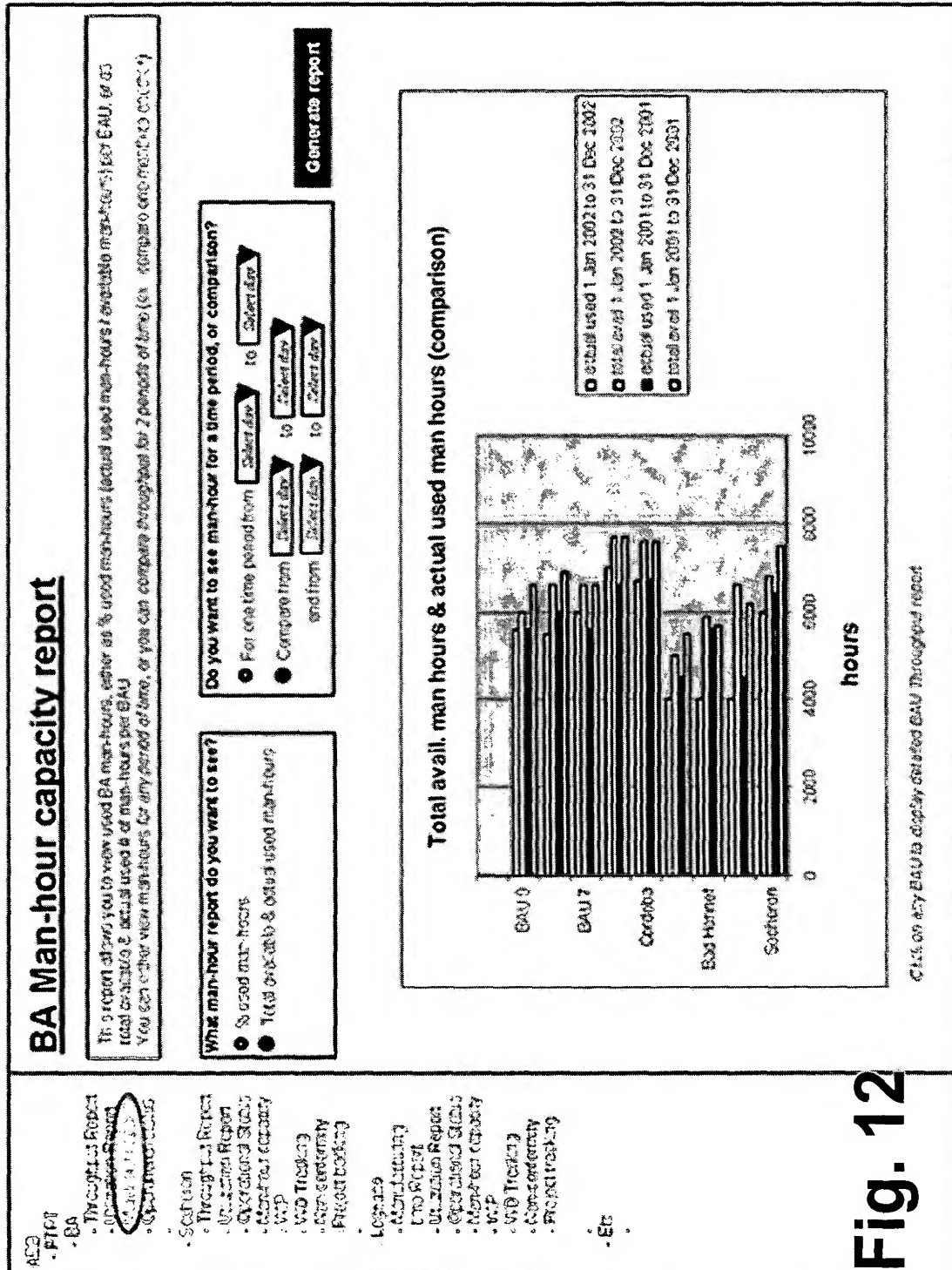


Fig. 12

Fig. 14

BAU Operational Status Report

This report displays the current operational status of the all work stations within that BAU.

Do you want to see utilization for a time period, or comparison?

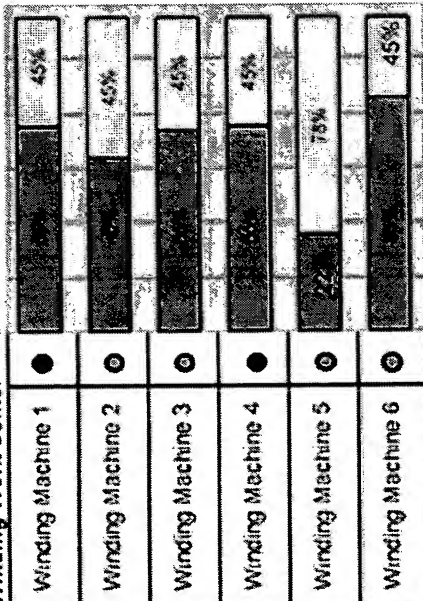
For one time period from to

Current day

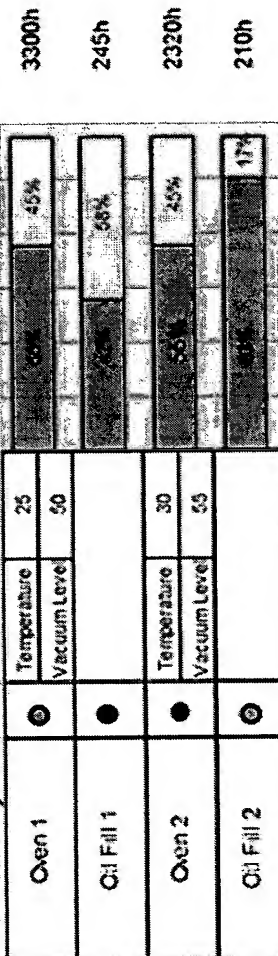
Total "On" Status

0% 20% 40% 60% 80% 100%

Winding Work Center



Final Assembly WC



- ABB
- PTPT
- BA
- Throughput Report
- Utilization Report
- Man-hour capacity
- Operational status
- Section
- Manufacturing
- Time Report
- Utilization Report
- Operational Status
- Man-hour capacity
- W.P.
- VO Tracking
- Non-conformity
- Logano
- Manufacturing
- Time Report
- Utilization Report
- Operational Status
- Man-hour capacity
- W.P.
- VO Tracking
- Non-conformity
- File/call tracking
- Etc

BAU Project tracking

This report allows you to see copied information manufacturing time, time by problem category, time for activity. You can select the project for the report, and view the information by VTC or for all VTC's. In addition, you may choose to add the information broken down by WVO.

Which report do you want to see?

- Manufacturing Time
- Time by problem category
- Time by Activity
- Throughput time
- Planned vs Actual

Select Project, or select Y/C or All WC's

Project: _____ to: _____

Generate report

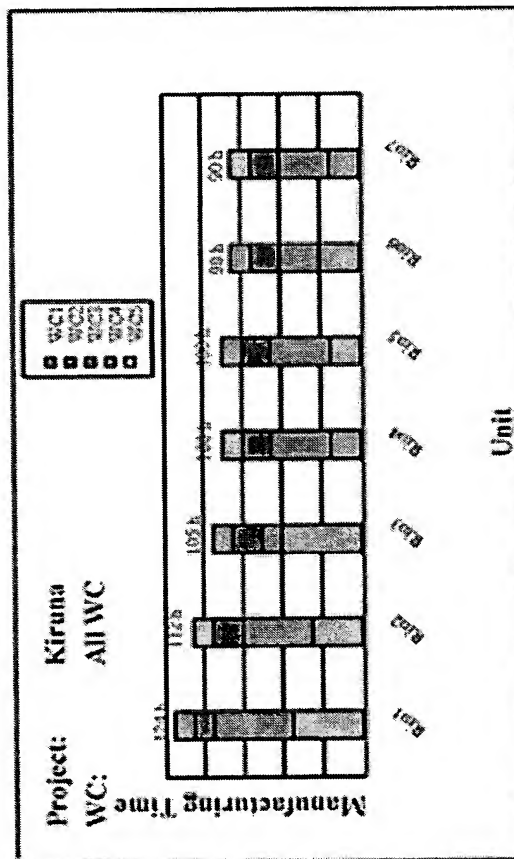


Fig. 15

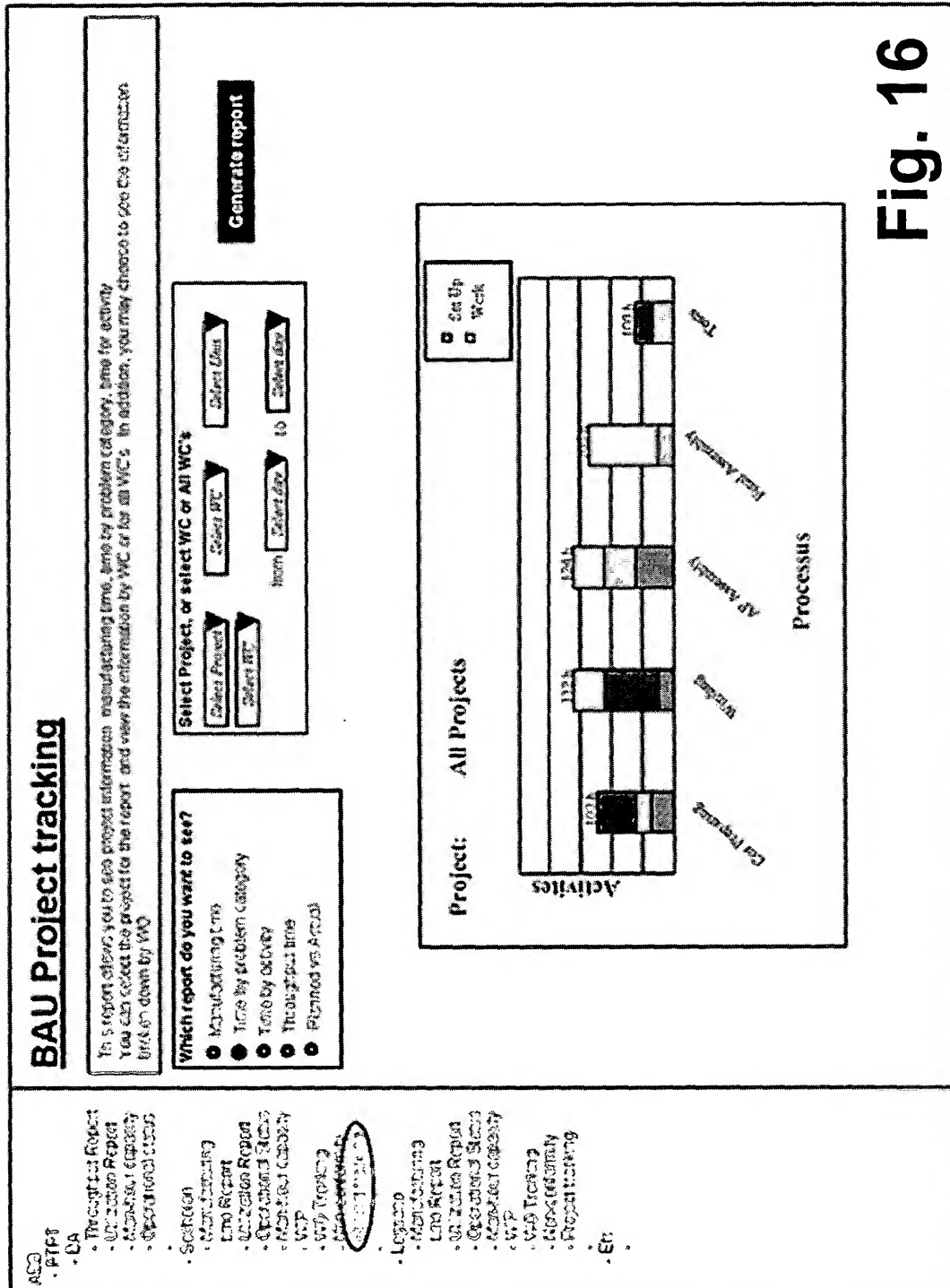


Fig. 16

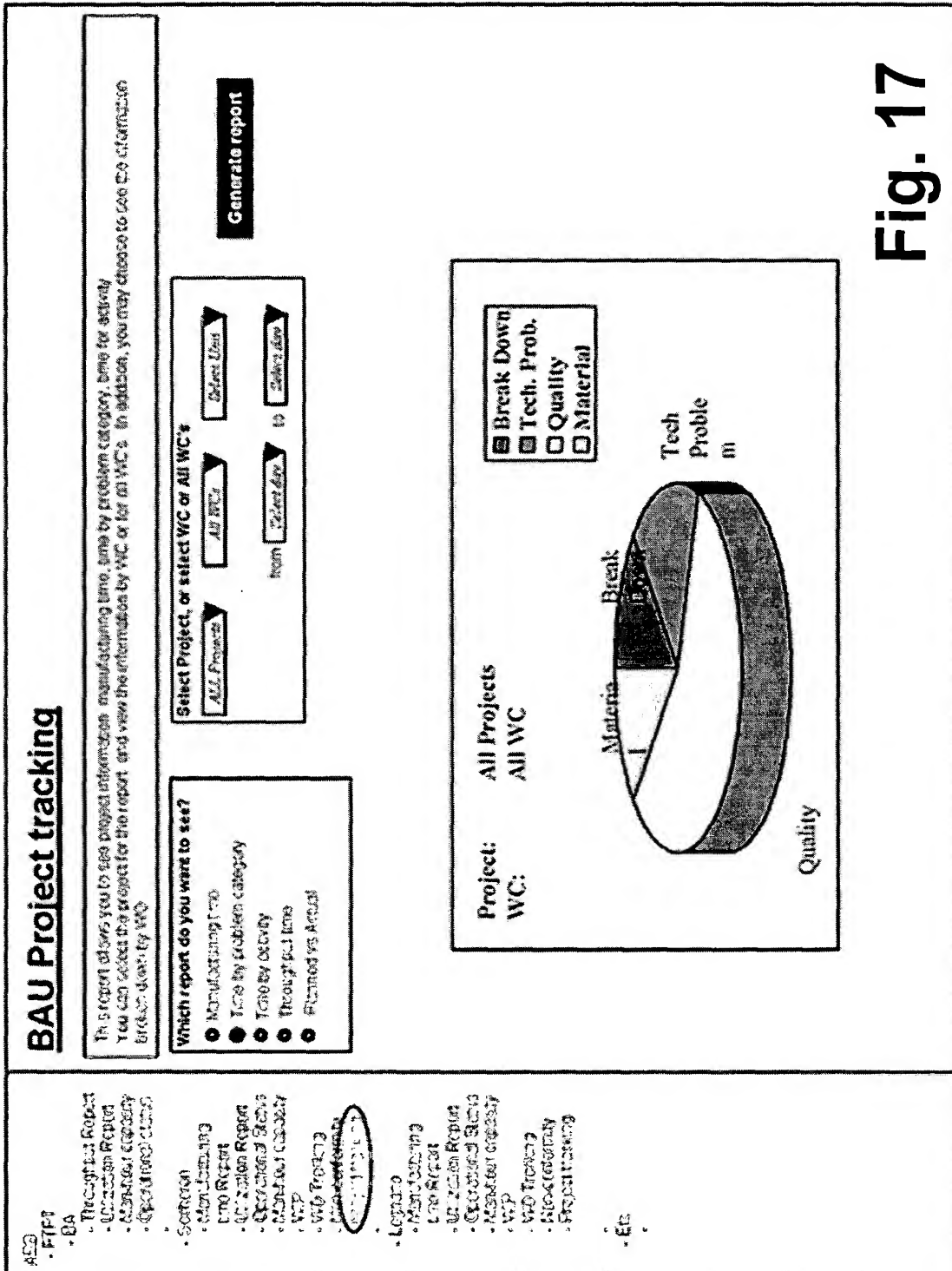


Fig. 17